

Date: Monday, 9/11/2006 3:43:47 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 28480		
Estimate Number	: 10175		
P.O. Number	: N/A	Part Number	: D2570
This Issue	: 9/11/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D2570 REV A
First Issue	: N/A	Project Number	: N/A
Previous Run	: 28012	Drawing Revision	: A
Written By	:	Material	: N/A
Checked & Approved By	: <u>KJ</u> 06 09.12	Due Date	: 9/22/2006
Comment	: Est E 02.08.29 Re-format; Removed finishing; Material change K J		
Qty: 500 Um: Each			

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M303R0750	303 Round Bar .75"  
Comment: Qty.: 0.0810 f(s)/Unit Total : 40.4775 f(s) Material: Ø0.750 AISI 303 SS Rod (M303R0.750) Batch <u>m102085</u> 4x12FT <span style="float: right;">cLoc6/09/15</span>		
2.0	HARDINGE	HARDINGE CNC LATHE SMALL  
Comment: HARDINGE CNC LATHE-SMALL Machine as per folio FA198 Deburr and tumble <span style="float: right;">Issue P/O 2047  cLoc6/09/15</span>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE  
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <span style="float: right;">N/A </span>		
4.0	QC5	SECOND CHECK  
Comment: SECOND CHECK <span style="float: right;">Inspect Level 5 30/ J.G 06/09/20 </span>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1  
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST50</u> <span style="float: right;">P/4/9/21  518</span>		
<i>INSPECT FOR TRANSIT DAMAGE</i> <i>ENSURE CERTIFICATE OF CONFORMITY IS ATTACHED</i> <span style="font-size: 2em; font-family: cursive;">P/4/9/21</span> <span style="font-size: 2em; font-family: cursive;">518</span>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/09/21  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: BUSHING

Job Number: 28480

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



506

Comment: FINAL INSPECTION/W/O RELEASE

10/06/06

Job Completion



10/06/06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	28480
Description: Bushing	Part Number:	D2570
Inspection Dwg: D2570	Rev: A	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

**Audited by:** SG

#### **Prototype Approval:**

NA

Date: 06/09/20

Date: 06/09/20

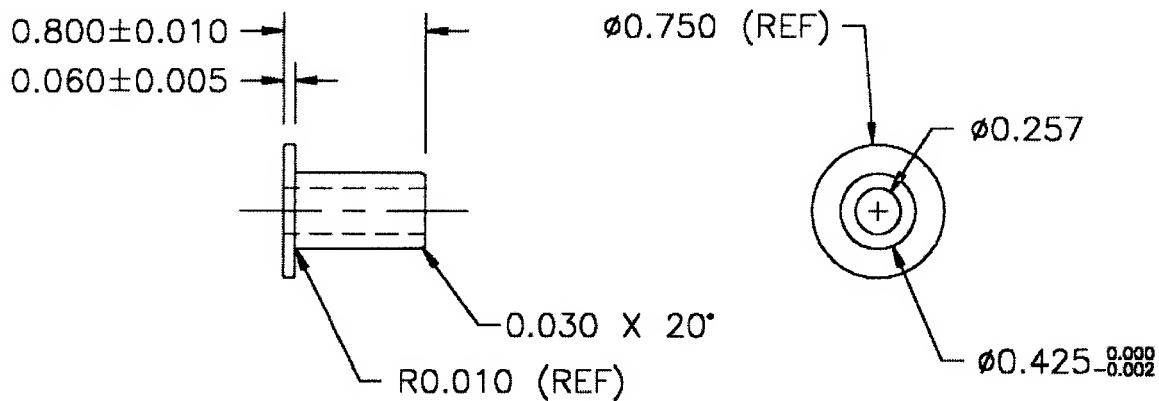
Date:

Rev	Date	Change	Revised by	Approved
A	03.12.08	New Issue	KJ/RF	
B	04.02.23	Tolerance for Ø0.425 changed	KJ/RF	FF



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2570	REV. A SHEET 1 OF 1
DATE 96:09:16	TITLE BUSHING	SCALE 1:1	

RELEASED  
96/09/18 DS



BREAK ALL SHARP CORNERS 0.010 MAX  
MATERIAL: AISI 303 — 0.75 DIA STOCK

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *28480*



## CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ont.  
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>MATERIAL BATCH NUMBER</u>	<u>P.O. NUMBER</u>
518	D2570	Bushing	M303R0750 M102085	
200	D2652	Bushing	M303R0500 M102085 B27558	Linda
200	D2652	Bushing	M303R0500 M102085 B28402	Linda

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

*Shig (Regula) Walz*  
Shig (Regula) Walz

*BG* 06-09-01

Vankleek Hill, September 20, 2006

